

TCMT-PM7				
		ALP300 P35/M25/S25	ALC280 P25/M20/K30	ALC420 P10/K20
		l s r		
TCMT	09 02 04-PM7	■	■	
TCMT	11 02 04-PM7	■	■	
TCMT	11 02 08-PM7	■	■	
TCMT	16 T3 04-PM7	■	■	
TCMT	16 T3 08-PM7	■	■	■
TCMT	16 T3 12-PM7	■	■	

TCGT-AL3				
		ALP300 P35/M25/S25	ALC280 P25/M20/K30	ALC420 P10/K20
		l s r		
TCGT	11 02 04FN-AL3	■	■	■
TCGT	16 T3 04FN-AL3	■	■	■

DCMT-PM7				
		ALP300 P35/M25/S25	ALC280 P25/M20/K30	
		l s r		
DCMT	07 02 04-PM7	■	■	
DCMT	07 02 08-PM7	■	■	
DCMT	11 T3 04-PM7	■	■	
DCMT	11 T3 08-PM7	■	■	

TCMT-PF1				
		ALP300 P35/M25/S25	ALC280 P25/M20/K30	ALC420 P10/K20
		l s r		
TCMT	11 02 04-PF1	■	■	

DCGT-AL3				
		ALP300 P35/M25/S25	ALC280 P25/M20/K30	ALC420 P10/K20
		l s r		
DCGT	07 02 02FN-AL3	■	■	
DCGT	07 02 04FN-AL3	■	■	
DCGT	07 02 08FN-AL3	■	■	
DCGT	11 T3 04FN-AL3	■	■	
DCGT	11 T3 08FN-AL3	■	■	

DCMT-PF1				
		ALP300 P35/M25/S25	ALC280 P25/M20/K30	ALC420 P10/K20
		l s r		
DCMT	07 02 04-PF1	■	■	
DCMT	11 T3 04-PF1	■	■	

Ordering example:
 Bestellbeispiel: **CNMA 190616 ALC 410**
 Beställningsexempel:

	Page: B50-B68 Seite: B50-B68 Sida: B50-B68		Page: B111-B118 Seite: B111-B118 Sida: B111-B118
	Page: B84-B90 Seite: B84-B90 Sida: B84-B90		Page: B126-B130 Seite: B126-B130 Sida: B126-B130



CCMT-PM7				
			ALC280 P25/M20/K30	
			ALP300 P35/M25/S25	
CCMT	06 02 04-PM7	■	■	
CCMT	06 02 08-PM7	■	■	
CCMT	09 T3 04-PM7	■	■	
CCMT	09 T3 08-PM7	■	■	
CCMT	12 04 04-PM7	■	■	
CCMT	12 04 08-PM7	■	■	
CCMT	12 04 12-PM7	■	■	

CCMT-PF1				
			CER515 P15/M10/K10	
CCMT	06 02 04-PF1	■	■	
CCMT	09 T3 04-PF1	■	■	

CCGT-AL3				
			FG16 K15/N15	
CCGT	06 02 02FN-AL3	■	■	
CCGT	09 T3 02FN-AL3	■	■	
CCGT	09 T3 04FN-AL3	■	■	
CCGT	09 T3 08FN-AL3	■	■	
CCGT	12 04 04FN-AL3	■	■	

SCMT-PM7				
			ALC280 P25/M20/K30	
			ALP300 P35/M25/S25	
SCMT	09 T3 04-PM7	■	■	
SCMT	09 T3 08-PM7	■	■	
SCMT	12 04 04-PM7	■	■	
SCMT	12 04 08-PM7	■	■	
SCMT	12 04 12-PM7	■	■	

● Coated grades ● Beschichtete Sorten ● Belagda sorter.

CVD
TiN/TiCN/
Al₂O₃/TiN+

PVD
TiAlN

CVD
TiN/TiCN/
Al₂O₃

CVD = Chemical Vapour
Deposition
PVD = Physical Vapour Deposition

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	Page: Seite: Sida:	B84-B90 B96-B98
	Page: Seite: Sida:	B111-B118 B126-B130

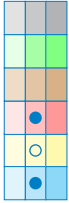

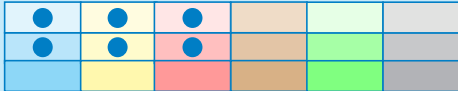
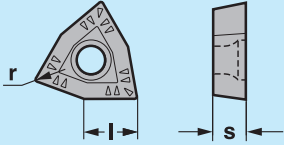

Ordering example:
Bestellbeispiel: **CCMT 060204-PF1 CER 510**
Beställningsexempel:

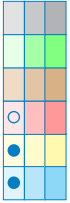
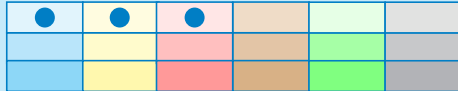
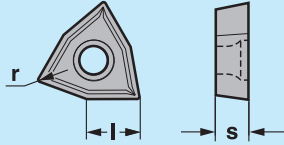

- Stocked - Ab Lager - Lagerfört
- Limited stocked - Begrenzt ab Lager - Begränsat lagerfört
- Offered on request - Auf Anfrage angeboten - Offereras på begäran

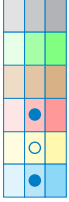
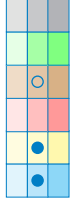
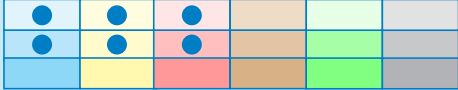
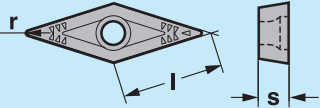

Selection of carbide grade, page:
Wahl der Hartmetallsorte, Seite: **B134**
Val av hårdmetallsort, sida:

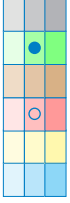
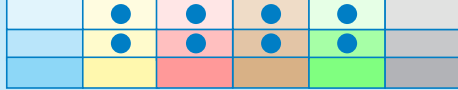
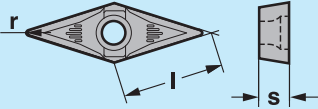

* Selection of cutting geometry, page:
Wahl der Schneidengeometrie, Seite: **B22-B26**
Val av skärgeometri, sida:

Cutting data, page:
Schnittdaten, Seite: **B151-B156**
Skärdata, sida:

WCMT-PM7			
 		ALC280 P25/M20/K30	ALP300 P35/M25/S25
	l s r		
WCMT	04 02 04-PM7	■	■
WCMT	04 02 08-PM7	■	■
WCMT	06 T3 04-PM7	■	■
WCMT	06 T3 08-PM7	■	■
WCMT	08 04 04-PM7	■	■
WCMT	08 04 08-PM7	■	■
WCMT	08 04 12-PM7	■	■

WCGT-PF1		
 		CER515 P15/M10/K10
	l s r	
WCGT	02 01 02-PF1	■

VCMT-PM7			
 		ALC280 P25/M20/K30	ALP300 P35/M25/S25
	l s r		
VCMT	11 03 04-PM7	■	■
VCMT	11 03 08-PM7	■	■
VCMT	16 04 04-PM7	■	■
VCMT	16 04 08-PM7	■	■

VCGT-AL3		
 		FG16 K15/N15
	l s r	
VCGT	11 03 02FN-AL3	■
VCGT	11 03 04FN-AL3	■
VCGT	16 04 04FN-AL3	■
VCGT	16 04 08FN-AL3	■
VCGT	16 04 12FN-AL3	■

RCMT-NRR

ALC135
P35/M25/S25

	l	s	r
RCMT 16 06 M0-NRR	■	■	■
RCMT 20 06 M0-NRR	■	■	■

RCMT-PM7

ALC280
P25/M20/K30

ALC135
P35/M25/S25

	l	s	r
RCMT 06 02 M0-PM7	■	■	■
RCMT 08 03 M0-PM7			■
RCMT 10 03 M0-PM7			■
RCMT 12 04 M0-PM7			■

RCGT-AL3

FG16
K15/N15

	l	s	r
RCGT 06 02 M0FN-AL3	■	■	■

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	Page: B84-B90 Seite: B84-B90 Sida: B96-B98
	Page: B111-B118 Seite: B111-B118 Sida: B126-B130

Stocked - Ab Lager - Lagerfört
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Selection of cutting geometry, page: **B22-B26**
 Wahl der Schneidengeometrie, Seite: **B22-B26**
 Val av skärgeometri, sida: **B22-B26**

Selection of carbide grade, page: **B134**
 Wahl der Hartmetallsorte, Seite: **B134**
 Val av hårdmetallsort, sida: **B134**

Cutting data, page: **B151-B156**
 Schnittdaten, Seite: **B151-B156**
 Skärdata, sida: **B151-B156**

Ordering example: **VCMT 110302-PF2 ALC 245 P25**
 Bestellbeispiel:
 Beställningsexempel:

● Coated grades ● Beschichtete Sorten ● Belagda sorter.
 CVD TiN/TiCN / Al₂O₃/TiN+
 PVD TiAlN
 CVD TiN/TiCN / Al₂O₃
 CVD = Chemical Vapour Deposition
 PVD = Physical Vapour Deposition