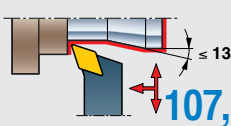
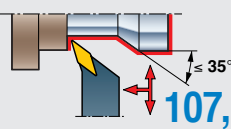
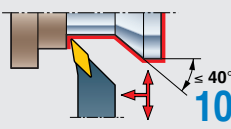
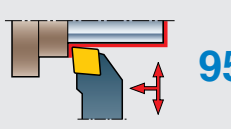
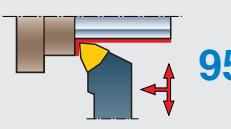
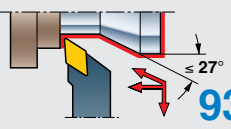
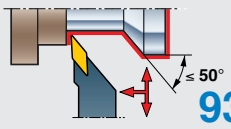
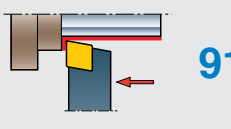
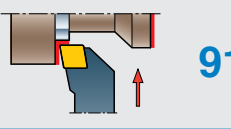
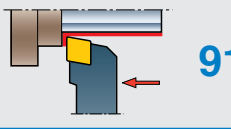
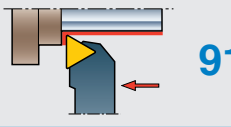
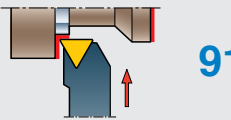
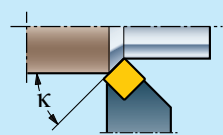
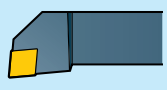
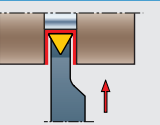
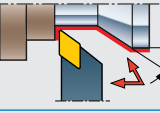
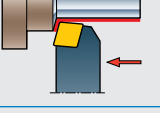
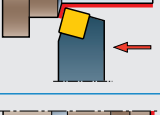
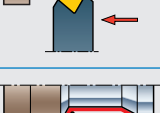
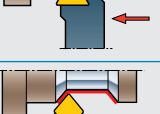
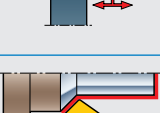
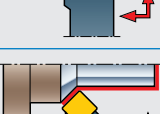
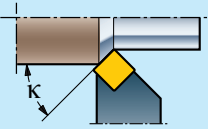
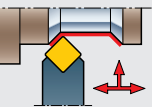
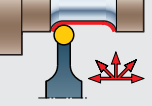
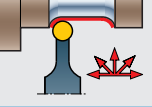
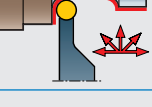
											Page Seite Sida	 EB Page: Seite: Sida: B19 - B21	
		0606	0808	1010	1212	1414	1616	2020	2525	3225			
													
 107,5°	SDHC R/L			07	07		11	11	11		B53		
 107,5°	SVHB R/L							16	16	16	B53		
 100°	SVZB R/L							16	16		B54		
 95°	SCLC R/L	06	06	06	09		09	12	12	12	B54	 EB	
 95°	SWLC R/L		04	04	06		06	06	08		B55	 EB	
 93°	SDJC R/L		07	07	11		11	11	11	15	15	B55	 EB
 93°	SVJC R/L SVJB R/L				11		11	11	11	16	16	B56	 EB
 91°	SCAC R/L		06	06	09	09						B56	
 91°	SCFC R/L		06	06	09		09					B57	
 91°	SCGC R/L		06	06	09		09					B57	
 91°	STGC R/L		09	09	11		11	16	16	16	16	B58	
 91°	STFC R/L						16	16	16	16		B58	

										Page Seite Sida	 Page: Seite: Sida: B19 - B21	
		0606	0808	1010	1212	1414	1616	2020	2525			3225
 90°	STFC R/L M							11	11 16	16	B59	
 91°	SDAC R/L		07	07	07	11					B59	
 75°	SCBC R/L		06	06			09				B60	
 75°	SCRC R/L				09		09				B60	
 75°	SSBC R/L							12	12	12	B61	
 75°	SSKC R/L						09	12	12	12	B61	
 72,5°	SVVC N SVVB N				11		11	11 16	11 16	16	B62	 EB
 62,5°	SDNC N		07	07	07	11	11	11	11 15	15	B62	 EB
 60°	SCEC R/L			06			09				B63	
 60°	STTC R/L							16	16	16	B63	
 50°	SCMC N		06	06			09		12	12	12	B64
 45°	SCSC R/L							12	12	12	12	B64
 45°	SSSC R/L						09		12	12	12	B65

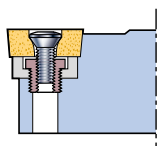
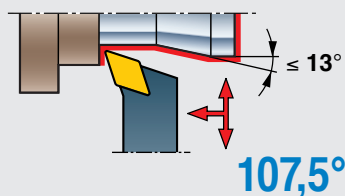
												Page Seite Sida	EB  Page: Seite: Sida: B19 - B21
		0606	0808	1010	1212	1414	1616	2020	2525	3225	4032		
 45°	SSDC N				09		09	12	12	12		B65	
	SRDC N				06		06 08 10	06 08 10	06 08 10	12		B66	
	SRDC N M Roughing Schruppen Grovsvärning								12 16	12 16	16 20	B66	
	SRDC R/LM							06 08	06 08	06 08		B67	
 ≤ 43°	SRSC R/L				06		06 08 10	06 08 10	06 08 10	12		B67	
 ≤ 27°	SRSC R/L M Roughing Schruppen Grovsvärning								12	12 16 20	16 20	B68	

SDHC R/L

Recommendations
Empfehlungen
Rekomendationer

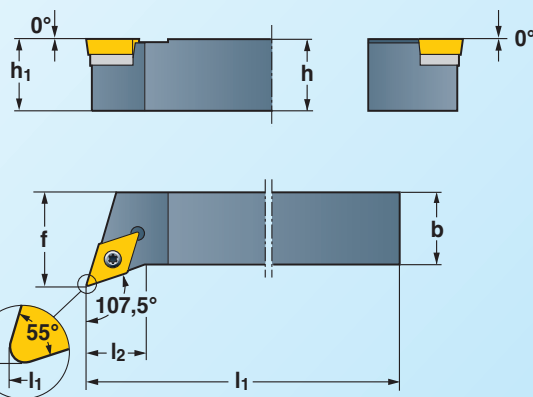
Page: Seite: Sida:

B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



$h=h_1$

b

l_1

l_2

f



torx



DCMW
DCMT
DCXT



Page:
Seite:
Sida:
B143-B146

SDHCR/L 1010E07
SDHCR/L 1212F07

10
12

10
12

70
80

5,5
12,0

12
16

FTX072507

NY7X

—

—

—

0702 ..

SDHCR/L 1616H11
SDHCR/L 2020K11
SDHCR/L 2525M11

16
20
25

16
20
25

100
125
150

10,5
14,0
20,0

20
25
32

FTX153514

NY15X

UDC11

RSM508

NY3.5

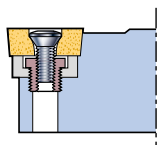
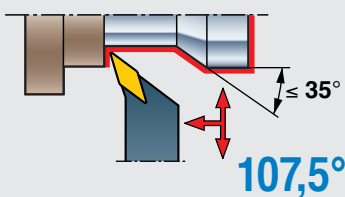
11T3 ..

SVHB R/L

Recommendations
Empfehlungen
Rekomendationer

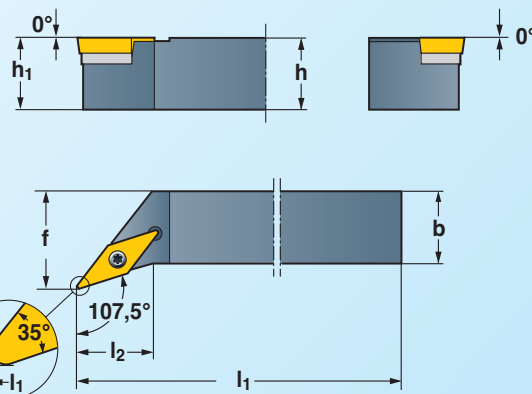
Page: Seite: Sida:

B9-B11, B15



S

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Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



$h=h_1$

b

l_1

l_2

f



torx



VBMT
VCXT



Page:
Seite:
Sida:
B143-B146

SVHBR/L 2020K16
SVHBR/L 2525M16
SVHBR/L 3225P16

20
25
32

20
25
25

125
150
170

13,5
20
20

25
32
32

FTX153514

NY15X

UVB16

RSM508

NY3.5

1604 ..

*



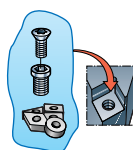
Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite:
Val av skärgeometri, sid:

B22-B26

Ordering example:

Bestellbeispiel: **SVHBR 2020K16**

Beställningsexempel:



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

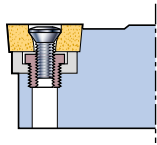
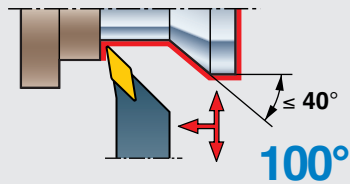
Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

SVZB R/L

Recommendations
Empfehlungen
Rekommendationer

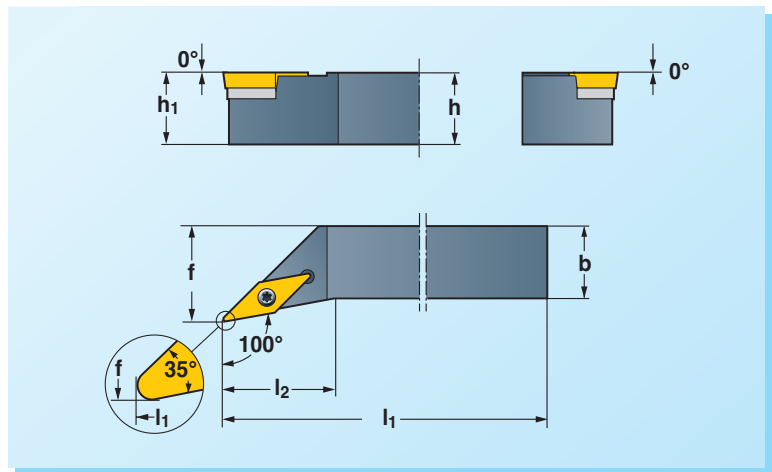
Page: Seite: Sida:

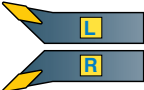
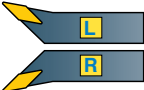
B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



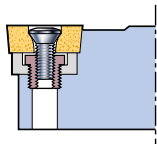
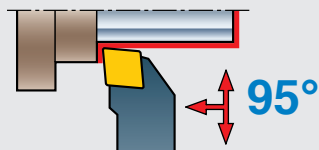
			$h=h_1$	b	l_1	l_2	f						VBMW VCMW VBMT VCMT VCXT 	Page: Seite: Sida: 
SVZBR/L 2020K16M			20	20	125	30	25	FTX153514	NY15X	UVB16	RSM508	NY3.5	1604 ..	B143-B146
SVZBR/L 2525M16M			25	25	150	30	32							

SCLC R/L

Recommendations
Empfehlungen
Rekommendationer

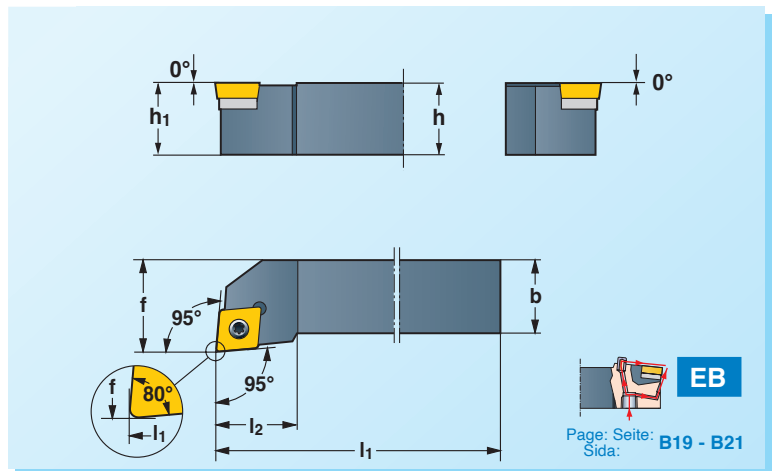
Page: Seite: Sida:

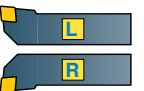
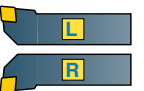
B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



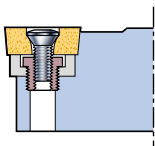
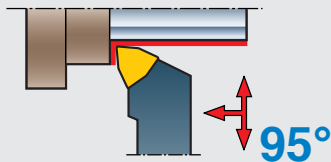
			$h=h_1$	b	l_1	l_2	f						CCMW CCMT CCXT 	Page: Seite: Sida: 
SCLCR/L 0606C06			6	6	50	10	8	FTX072507	NY7X	—	—	—	0602 ..	B143-B146
SCLCR/L 0808D06			8	8	60	10	10							
SCLCR/L 1010E06			10	10	70	10	12							
SCLCR/L 1212F09			12	12	80	16	16	FTX154010	NY15X	—	—	—	09T3 ..	
SCLCR/L 1616H09			16	16	100	16	20	FTX153512	NY15X	UCC09	RSM5T	NY2.5		
SCLCR/L 2020K12			20	20	125	21	25	FTX154512	NY15X	UCC12	RSM6	NY3	1204 ..	
SCLCR/L 2525M12			25	25	150	21	32							
SCLCR/L 3225P12			32	25	170	21	32							

SWLC R/L

Recommendations
Empfehlungen
Rekommendationer

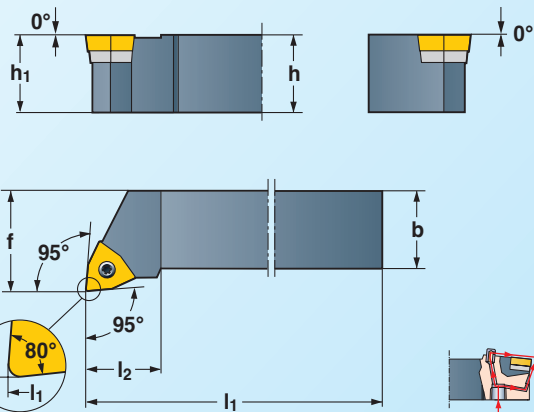
Page: Seite: Sida:

B9-B11, B15



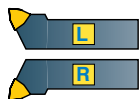
S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



EB

Page: Seite: B19 - B21
Sida:



h=h₁

b

l₁

l₂

f



torx



WCMW *
WCMT

Page: Seite: B143-B146
Sida:

SWLCR/L 0808X04
SWLCR/L 1010X04

8
10

8
10

120
120

10
10

10
12

FTX072507

NY7X

—

—

—

0402 ..

SWLCR/L 1212X06
SWLCR/L 1616H06
SWLCR/L 2020K06

12
16
20

12
16
20

120
100
125

15
15
15

16
20
25

FTX154010

NY15X

—

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—

06T3 ..

SWLCR/L 2525M08

25

25

150

20

32

FTX154512

NY15X

—

—

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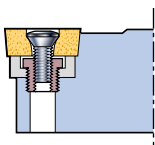
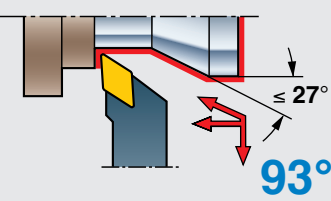
0804 ..

SDJC R/L

Recommendations
Empfehlungen
Rekommendationer

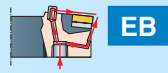
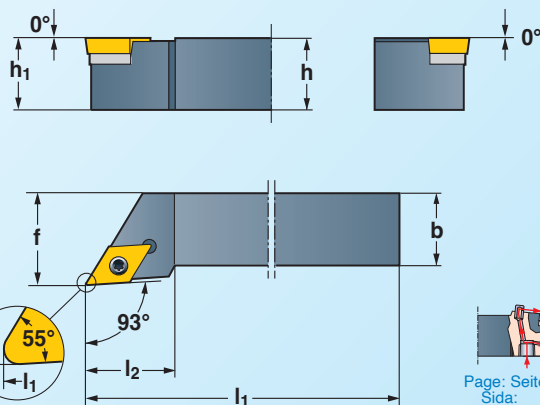
Page: Seite: Sida:

B9-B11, B15



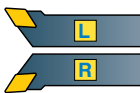
S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



EB

Page: Seite: B19 - B21
Sida:



h=h₁

b

l₁

l₂

f



torx



DCMW *
DCMT
DCXT

Page: Seite: B143-B146
Sida:

SDJCR/L 0808D07
SDJCR/L 1010E07

8
10

8
10

60
70

15
15

10
12

FTX072507

NY7X

—

—

—

0702 ..

SDJCR/L 1212F11

12

12

80

22

16

FTX154010

NY15X

—

—

—

11T3 ..

SDJCR/L 1616H11

16

16

100

22

20

FTX153512

NY15X

UDC11

RSM5T

NY2.5

11T3 ..

SDJCR/L 2020K11

20

20

125

22

25

FTX153512

NY15X

UDC11

RSM5T

NY2.5

11T3 ..

SDJCR/L 2525M11

25

25

150

22

32

FTX153512

NY15X

UDC11

RSM5T

NY2.5

11T3 ..

SDJCR/L 2525M15

25

25

150

26

32

FTX154512

NY15X

UDC15

RSM6

NY3

1504 ..

SDJCR/L 3225P15

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25

170

26

32

FTX154512

NY15X

UDC15

RSM6

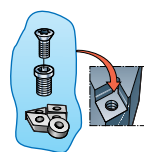
NY3

1504 ..



Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite:
Val av skärgeometri, sid:

B22-B26



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

Ordering example:

Bestellbeispiel: SDJCR 2525M11

Beställningsexempel:

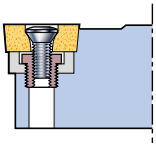
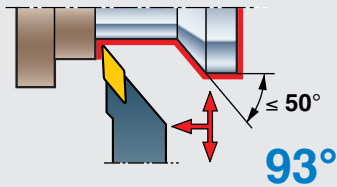


SVJB R/L

SVJC R/L

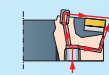
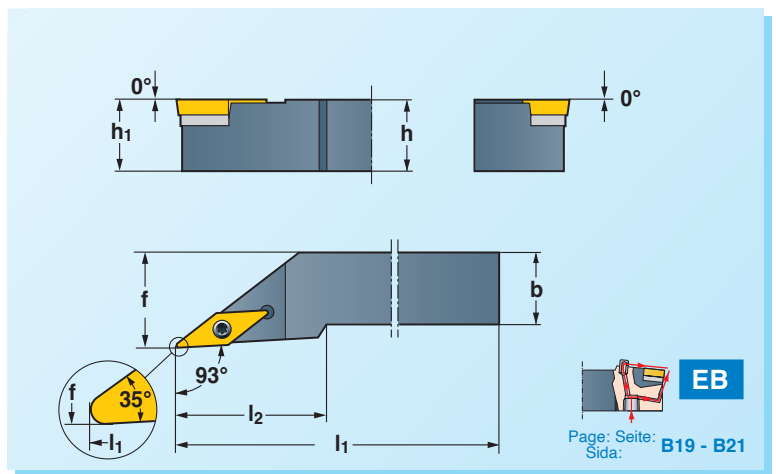
Recommendations
Empfehlungen
Rekommendationer
Page: Seite: Sida:

B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



EB

Page: Seite: Sida: B19 - B21

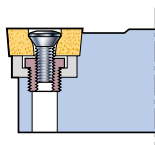
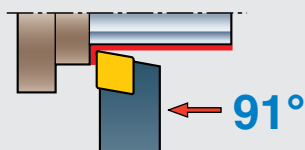
			$h=h_1$	b	l_1	l_2	f						VBMW VCMW VBMT VCMT VCXT 	Page: Seite: Sida: B143-B146
SVJCR/L 1212M11			12	12	150	30	16	FTX072507	NY7X	-	-	-		
SVJCR/L 1616M11			16	16	150	30	20						VCM_ 1103 . .	
SVJCR/L 2020K11			20	20	125	30	25							
SVJCR/L 2525M11			25	25	150	30	32							
SVJBR/L 2020K16			20	20	125	40	25	FTX153512	NY15X	UVB16	RSM5T	NY2.5	VBM_/VCM_ 1604 .	
SVJBR/L 2525M16			25	25	150	40	32							
SVJBR/L 3225P16			32	25	170	40	32							

SCAC R/L

Recommendations
Empfehlungen
Rekommendationer

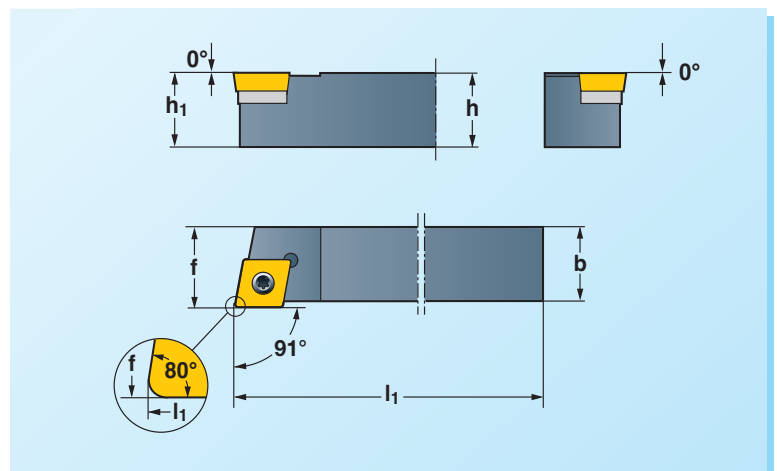
Page: Seite: Sida:

B9-B11, B15



S

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Ritningen visar högerutförande. Vänsterutförande spegelvänt.



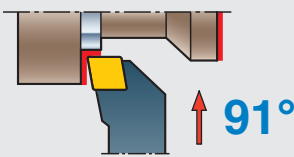
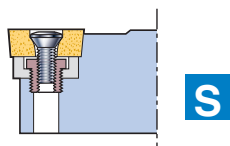
			$h=h_1$	b	l_1	l_2	f						CCMW CCMT CCXT 	Page: Seite: Sida: B143-B146
SCACR/L 0808K06			8	8	125	-	8,5	FTX072507	NY7X	-	-	-	0602 . .	
SCACR/L 1010M06			10	10	150	-	10,5							
SCACR/L 1212M09			12	12	150	-	12,5	FTX154010	NY15X	-	-	-	09T3 . .	
SCACR/L 1414M09			14	14	150	-	14,5							

SCFC R/L

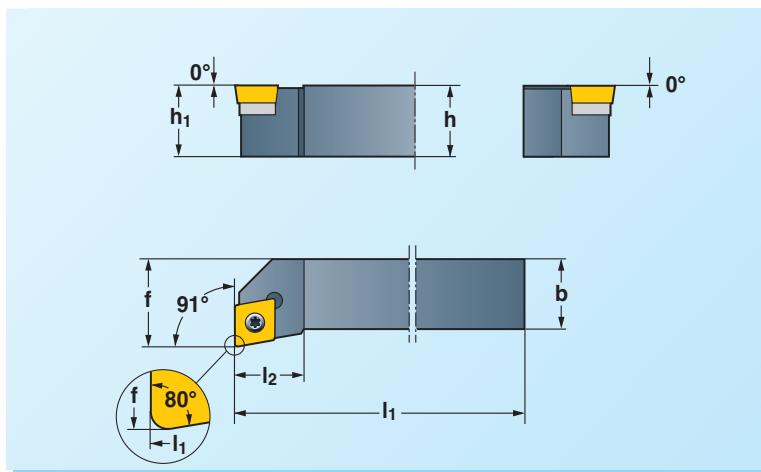
Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

B9-B11, B15

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Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
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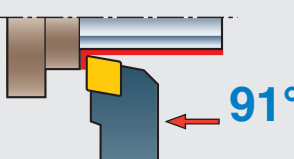
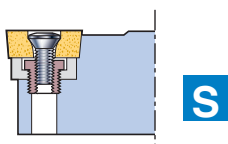
	$h=h_1$	b	l_1	l_2	f		 torx				CCMW * CCMT CCXT 	Page: Seite: Sida: B143-B146
SCFCR/L 0808D06 SCFCR/L 1010E06	8 10	8 10	60 70	10 10	10 12	FTX072507	NY7X	—	—	—	0602 . .	
SCFCR/L 1212F09 SCFCR/L 1616H09	12 16	12 16	80 100	16 16	16 20	FTX154010 FTX153512	NY15X NY15X	— UCC09	— RSM5T	— NY2.5	09T3 . .	

SCGC R/L

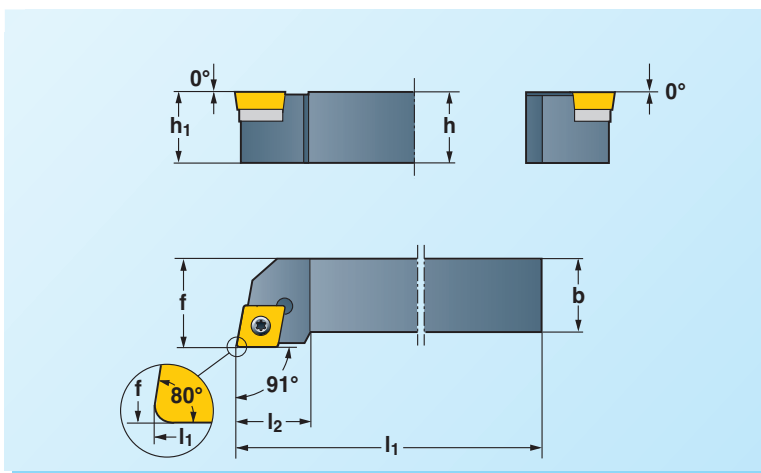
Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

B9-B11, B15

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Ritningen visar högerutförande. Vänsterutförande spegelvänt.



	$h=h_1$	b	l_1	l_2	f		 torx				CCMW * CCMT CCXT 	Page: Seite: Sida: B143-B146
SCGCR/L 0808D06 SCGCR/L 1010E06	8 10	8 10	60 70	10 10	10 12	FTX072507	NY7X	—	—	—	0602 . .	
SCGCR/L 1212F09 SCGCR/L 1616H09	12 16	12 16	80 100	16 16	16 20	FTX154010 FTX153512	NY15X NY15X	— UCC09	— RSM5T	— NY2.5	09T3 . .	

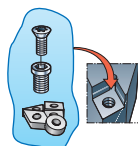
*
 Selection of cutting geometry page:
 Wahl der Schneidgeometrie, Seite:
 Val av skärgeometri, sid:

B22-B26

Ordering example:

Bestellbeispiel: **SCGCR 1616H09**

Beställningsexempel:



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

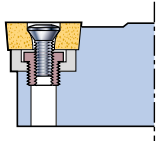
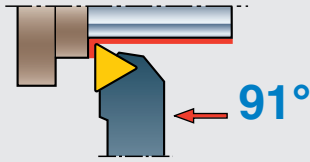
Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

STGC R/L

Recommendations
Empfehlungen
Rekommandationer

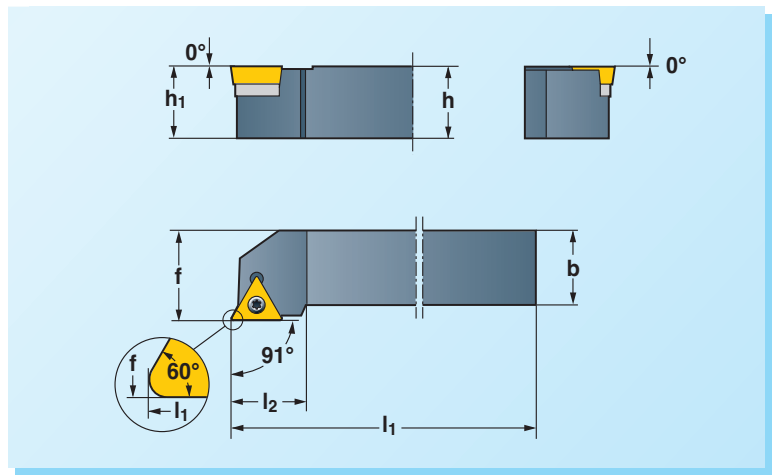
Page: Seite: Sida:

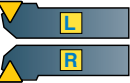
B9-B11, B15



S

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Ritningen visar högerutförande. Vänsterutförande spegelvänt.



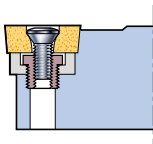
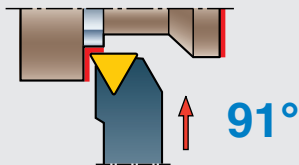
			$h=h_1$	b	l_1	l_2	f						TCMW TCMT TCGT	*   	Page: Seite: Sida: B143-B146
STGCR/L 0808D09 STGCR/L 1010E09			8 10	8 10	60 70	12 12	10 12	FTX072206	NY7X	—	—	—	0902 ..		
STGCR/L 1212F11 STGCR/L 1616H11			12 16	12 16	80 100	15 15	16 20	FTX072507	NY7X	—	—	—	1102 ..		
STGCR/L 1616H16 STGCR/L 2020K16 STGCR/L 2525M16 STGCR/L 3225P16			16 20 25 32	16 20 25 25	100 125 150 170	21 21 21 21	20 25 32 32	FTX153512	NY15X	UTC16	RSM5T	NY2.5	16T3 ..		

STFC R/L

Recommendations
Empfehlungen
Rekommandationer

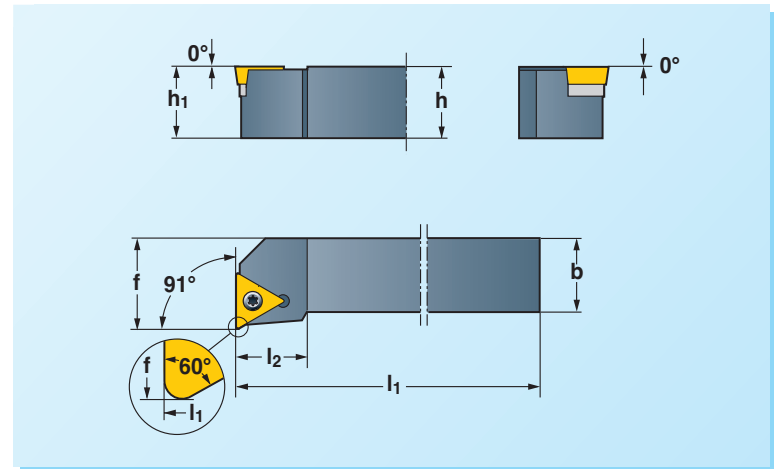
Page: Seite: Sida:

B9-B11, B15



S

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Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



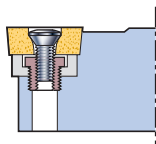
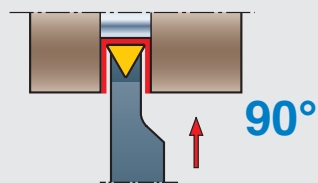
			$h=h_1$	b	l_1	l_2	f						TCMW TCMT TCGT	*   	Page: Seite: Sida: B143-B146
STFCR/L 1616H16 STFCR/L 2020K16 STFCR/L 2525M16 STFCR/L 3225P16			16 20 25 32	16 20 25 25	100 125 150 170	20 20 20 20	20 25 32 32	FTX153512	NY15X	UTC16	RSM5T	NY2.5	16T3 ..		

STFC R/L M

Recommendations
Empfehlungen
Rekommendationer

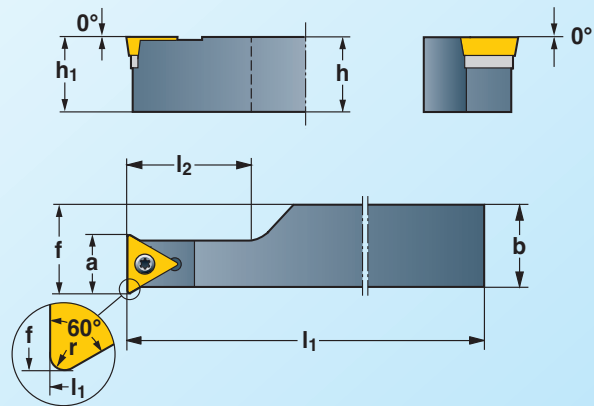
Page: Seite: Sida:

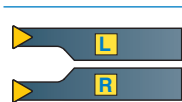
B9-B11, B15



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Ritningen visar högerutförande. Vänsterutförande spegelvänt.



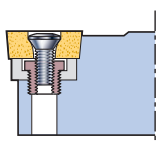
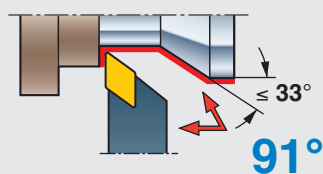
	$h=h_1$	b	l_1	l_2	f	a	r		 torx				TCMW TCMT TCGT		Page: Seite: Sida: B143-B146
STFCR/L 2020K11 M STFCR/L 2525M11 M	20 25	20 25	125 150	25 25	20,4 25,4	10,4 10,4	0,4 0,4	FTX072507	NY7X	—	—	—	1102 ..		
STFCR/L 2525M16 M STFCR/L 3225P16 M	25 32	25 25	150 170	35 35	25,6 25,6	15,3 15,3	0,8 0,8	FTX153514	NY15X	UTC16	RSM508	NY 3.5	16T3 ..		

SDAC R/L

Recommendations
Empfehlungen
Rekommendationer

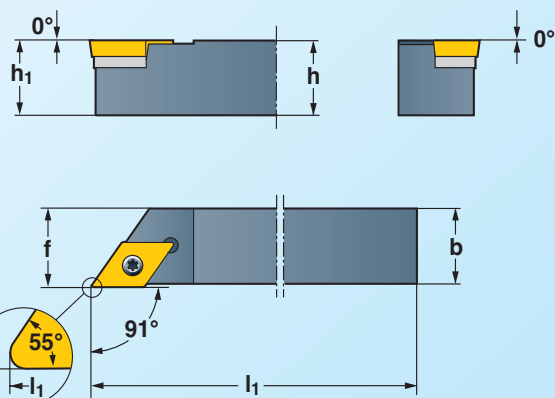
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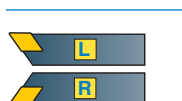
B9-B11, B15



S

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	$h=h_1$	b	l_1	l_2	f		 torx				DCMW DCMT DCXT		Page: Seite: Sida: B143-B146
SDACR/L 0808K07 SDACR/L 1010M07 SDACR/L 1212M07	8 10 12	8 10 12	125 150 150	— — —	8,5 10,5 12,5	FTX072507	NY7X	—	—	—	0702 ..		
SDACR/L 1414M11	14	14	150	—	14,5	FTX154010	NY15X	—	—	—	11T3 ..		

*

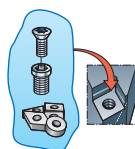
Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite:
Val av skärgeometri, sid:

B22-B26

Ordering example:

Bestellbeispiel: SDACR 1414M11

Beställningsexempel:



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

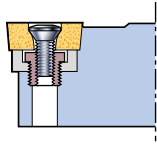
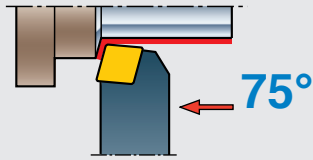
Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

SCBC R/L

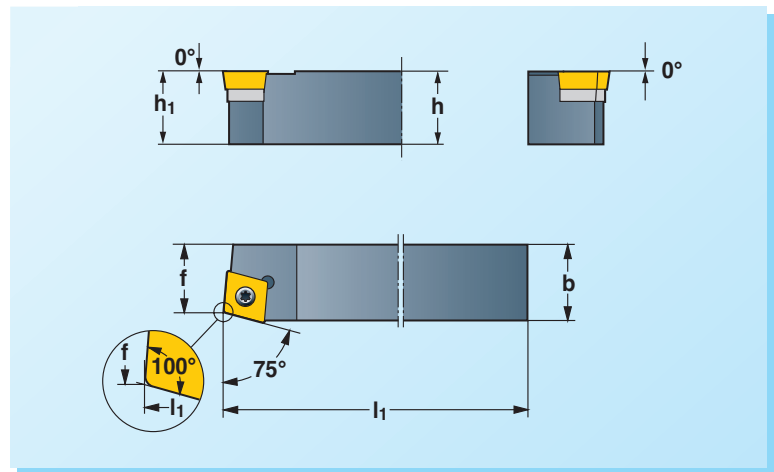
Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

B9-B11, B15



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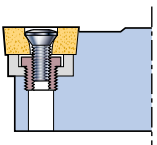
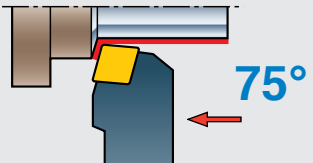
			$h=h_1$	b	l_1	l_2	f		 torx				CCMW * CCMT CCXT 	Page: Seite: Sida: B143-B146
SCBCR/L 0808D06 SCBCR/L 1010E06	8 10	8 10	60 70	— —	7 9	FTX072507	NY7X	—	—	—	—	—	0602 . .	
SCBCR/L 1616H09	16	16	100	—	13	FTX153512	NY15X	UCC09	RSM5T	NY2.5	—	—	09T3 . .	

SCRC R/L

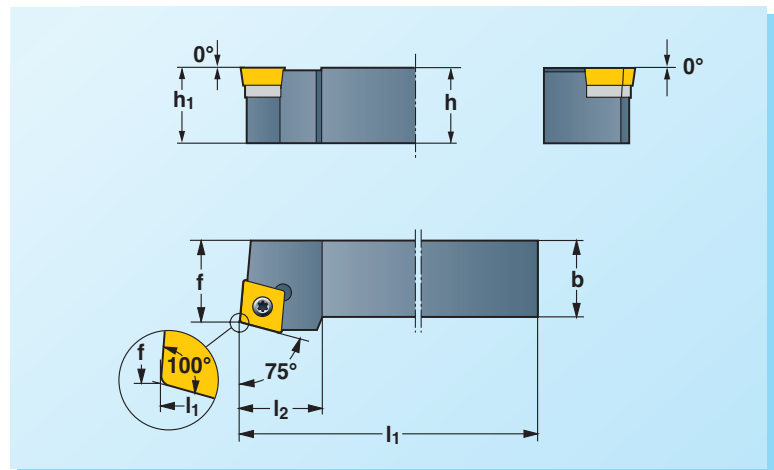
Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

B9-B11, B15



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Ritningen visar högerutförande. Vänsterutförande spegelvänt.



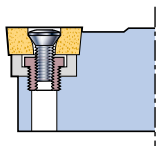
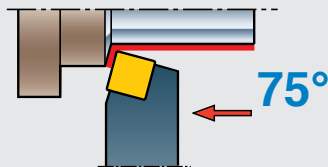
			$h=h_1$	b	l_1	l_2	f		 torx				CCMW * CCMT CCXT 	Page: Seite: Sida: B143-B146
SCRCR/L 1212F09 SCRCR/L 1616H09	12 16	12 16	80 100	16 16	13 17	FTX154010 FTX153512	NY15X NY15X	— —	UCC09	RSM5T	NY2.5	—	09T3 . .	

SSBC R/L

Recommendations
Empfehlungen
Rekommendationer

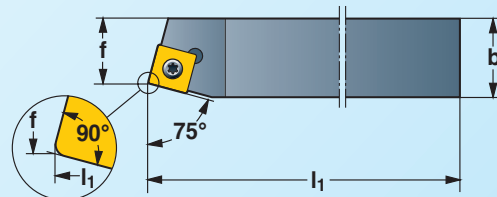
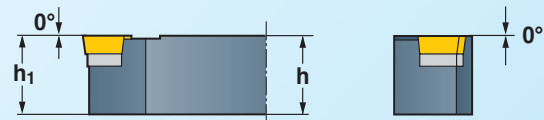
Page: Seite: Sida:

B9-B11, B15



S

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Ritningen visar högerutförande. Vänsterutförande spegelvänt.



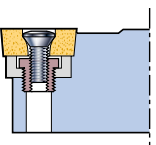
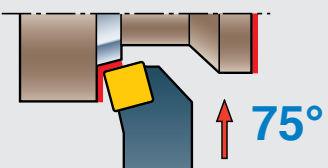
 SSBCR/L 2020K12 SSBCR/L 2525M12 SSBCR/L 3225P12	$h=h_1$	b	l_1	l_2	f	 FTX154512	 NY15X	 USC12	 RSM6	 NY3	SCMW * SCMT SCGT	 Page: Seite: Sida: B143-B146
	20	20	125	—	17							
	25	25	150	—	22							
	32	25	170	—	22							

SSKC R/L

Recommendations
Empfehlungen
Rekommendationer

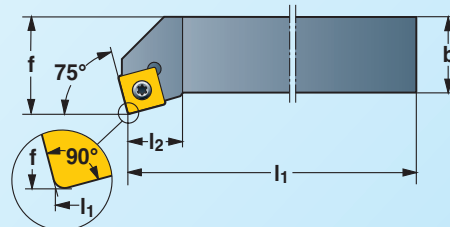
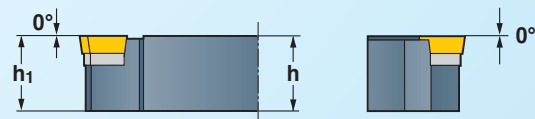
Page: Seite: Sida:

B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.

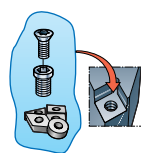


 SSKCR/L 1616H09 SSKCR/L 2020K12 SSKCR/L 2525M12 SSKCR/L 3225P12	$h=h_1$	b	l_1	l_2	f	 FTX153512	 NY15X	 USC09	 RSM5T	 NY2.5	SCMW * SCMT SCGT	 Page: Seite: Sida: B143-B146
	16	16	100	13	20							
	20	20	125	16	25							
	25	25	150	18	32							
	32	25	170	18	32							

*

Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite:
Val av skärgeometri, sid:

B22-B26



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

Ordering example:

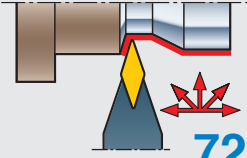
Bestellbeispiel: **SSKCR 1616H09**

Beställningsexempel:

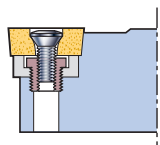
SVVB N
SVVC N

Recommendations
Empfehlungen
Rekomendationer
Page: Seite: Sida:

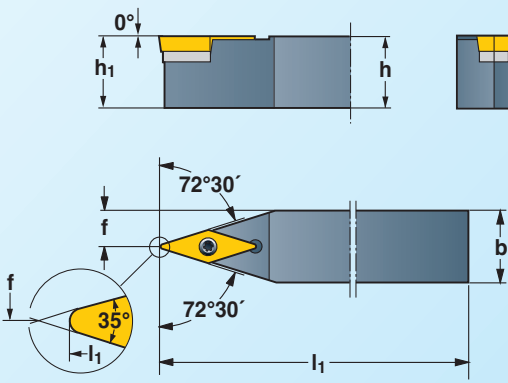
B9-B11, B15



72,5°



S



EB

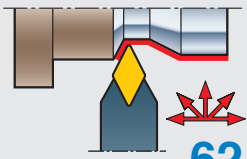
Page: Seite: Sida: **B19 - B21**

	$h=h_1$	b	l_1	l_2	f		 torx				VBMW VCMW VBMT VCMT VCXT 	Page: Seite: Sida: B143-B146
SVVCN 1212M11 SVVCN 1616M11 SVVCN 2020K11 SVVCN 2525M11	12 16 20 25	12 16 20 25	150 150 125 150	- - - -	6 8 10 12,5	FTX072507	NY7X	-	-	-	VCM_1103 ..	
SVVBN 2020K16 SVVBN 2525M16 SVVBN 3225P16	20 25 32	20 25 25	125 150 170	- - -	10 12,5 12,5	FTX153512	NY15X	UVB16	RSM5T	NY2.5	VBM_/VCM_1604 ..	

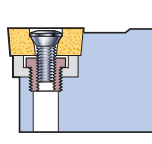
SDNC N

Recommendations
Empfehlungen
Rekomendationer
Page: Seite: Sida:

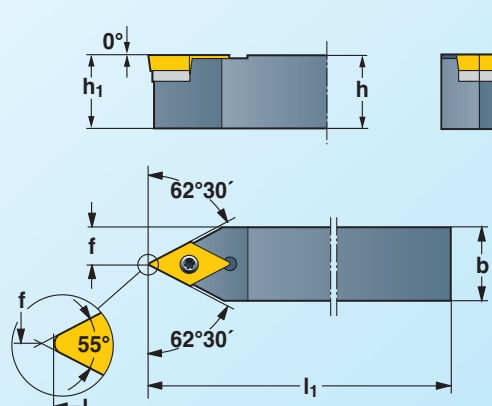
B9-B11, B15



62,5°



S



EB

Page: Seite: Sida: **B19 - B21**

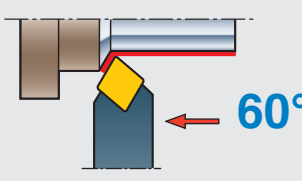
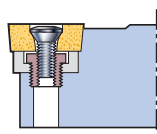
	$h=h_1$	b	l_1	l_2	f		 torx				DCMW DCMT DCXT 	Page: Seite: Sida: B143-B146
SDNCN 0808K07 SDNCN 1010M07 SDNCN 1212M07	8 10 12	8 10 12	125 150 150	- - -	4 5 6	FTX072507	NY7X	-	-	-	0702 ..	
SDNCN 1414M11 SDNCN 1616M11 SDNCN 2020K11 SDNCN 2525M11	14 16 20 25	14 16 20 25	150 150 125 150	- - - -	7 8 10 12,5	FTX154010 FTX153514 FTX153514 FTX153514	NY15X NY15X NY15X NY15X	- UDC11 UDC11 UDC11	- RSM508 RSM508 RSM508	- NY3.5 NY3.5 NY3.5	11T3 ..	
SDNCN 2525M15 SDNCN 3225P15	25 32	25 25	150 170	- -	12,5 12,5	FTX154515	NY15X	UDC15	RSM610	NY4.5	1504 ..	

SCEC R/L

Recommendations
Empfehlungen
Rekomendationer

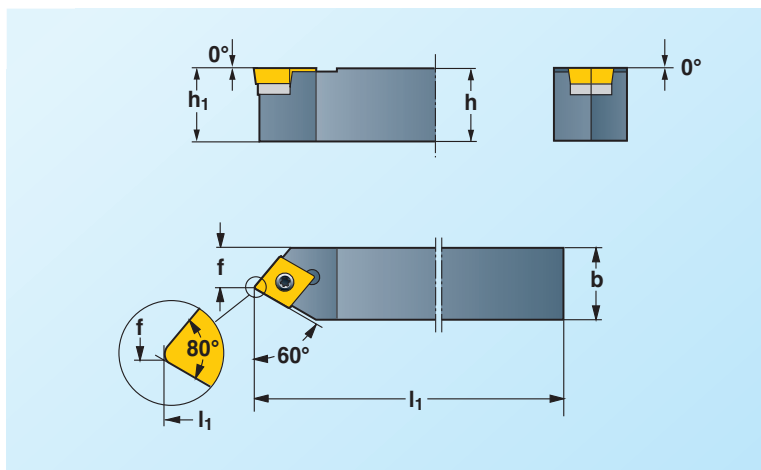
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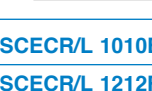
B9-B11, B15

S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



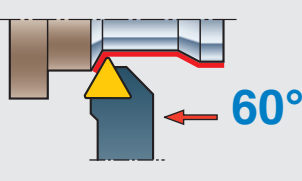
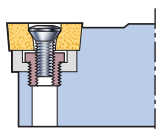
 L  R	$h=h_1$	b	l_1	l_2	f	  torx	   	  	 	CCMW * CCMT CCXT	Page: Seite: Sida: B143-B146
SCECR/L 1010E06	10	10	70	—	5,2	FTX072507	NY7X	—	—	—	0602 . .
SCECR/L 1212F09	12	12	80	—	8	FTX154010	NY15X	—	—	—	09T3 . .
SCECR/L 1616H09	16	16	100	—	12	FTX153512	NY15X	UCC09	RSM5T	NY2.5	09T3 . .

STTC R/L

Recommendations
Empfehlungen
Rekomendationer

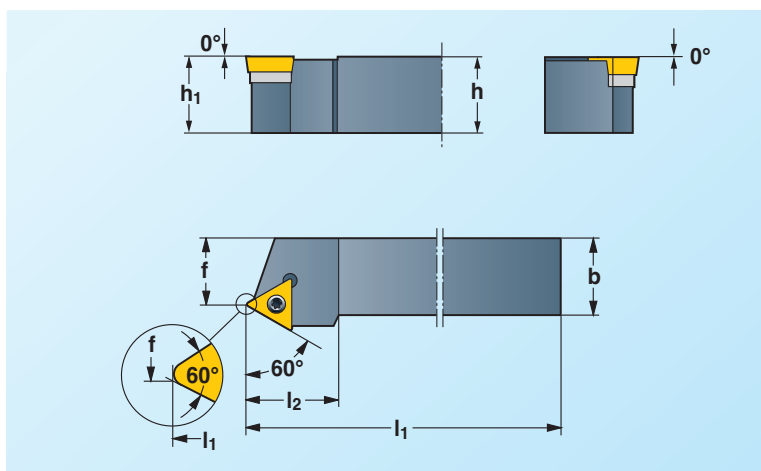
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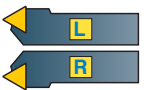
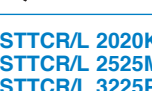
B9-B11, B15

S

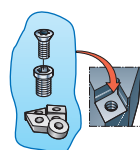
The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



 L  R	$h=h_1$	b	l_1	l_2	f	  torx	  	  	 	TCMW * TCMT TCGT	Page: Seite: Sida: B143-B146
STTCR/L 2020K16	20	20	125	20	17	FTX153512	NY15X	UTC16	RSM5T	NY2.5	16T3 . .
STTCR/L 2525M16	25	25	150	30	22						
STTCR/L 3225P16	32	25	170	30	22						

* Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite: **B22-B26**
Val av skärgeometri, sid:

Ordering example:
Bestellbeispiel: **STTCR 2020K16**
Beställningsexempel:



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

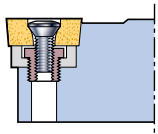
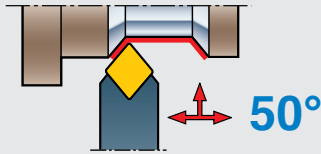
Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

SCMC N

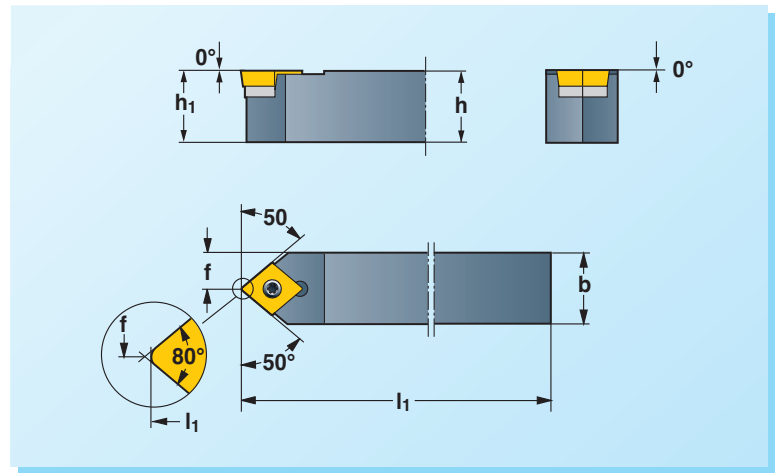
Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

B9-B11, B15



S



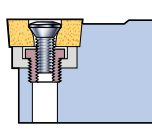
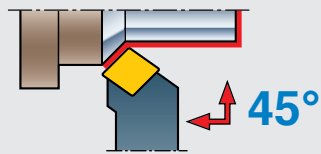
	$h=h_1$	b	l_1	l_2	f		 torx				CCMW* CCMT CCXT   	Page: Seite: Sida: B143-B146
SCMCN 0808D06 SCMCN 1010E06	8 10	8 10	60 70	— —	4 5	FTX072507	NY7X	—	—	—	0602 . .	
SCMCN 1212F09 SCMCN 1616H09	12 16	12 16	80 100	— —	6 8	FTX154010 FTX153514	NY15X NY15X	— UCC09	— RSM508	— NY3.5	09T3 . .	
SCMCN 2020K12 SCMCN 2525M12 SCMCN 3225P12	20 25 32	20 25 25	125 150 170	— — —	10 12,5 12,5	FTX154515	NY15X	UCC12	RSM610	NY4.5	1204 . .	

SCSC R/L

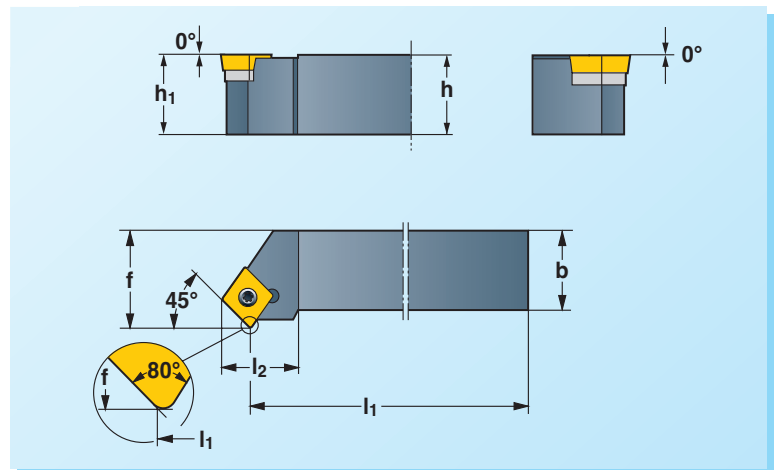
Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

B9-B11, B15



S



The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.

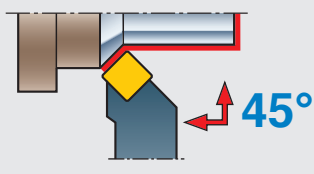
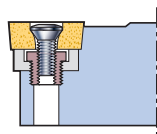
	$h=h_1$	b	l_1	l_2	f		 torx				CCMW* CCMT CCXT   	Page: Seite: Sida: B143-B146
SCSCR/L 1616H12 SCSCR/L 2020K12 SCSCR/L 2525M12 SCSCR/L 3225P12	16 20 25 32	16 20 25 25	100 125 150 170	20 20 20 20	20 25 32 32	FTX154515	NY15X	UCC12	RSM610	NY4.5	1204 . .	

SSSC R/L

Recommendations
Empfehlungen
Rekommendationer

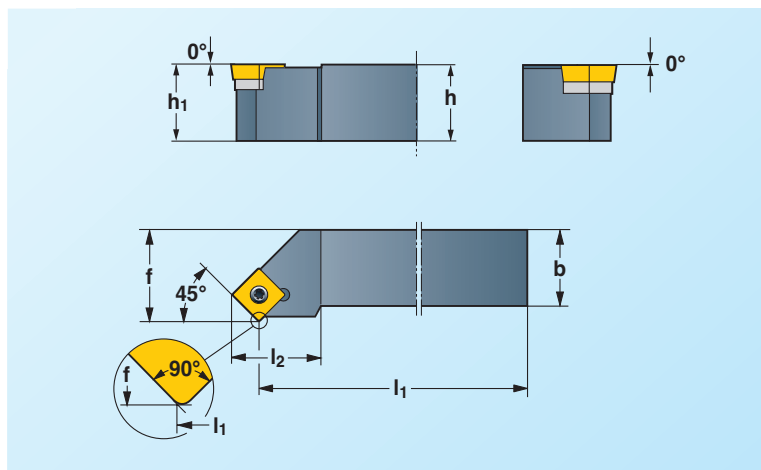
Page: Seite: Sida:

B9-B11, B15

S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



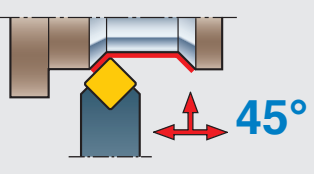
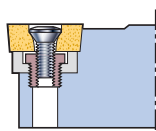
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SSSCR/L 1616H09	16	16	100	16	20	FTX153512	NY15X	USC09	RSM5	NY2.5	09T3 . .	
SSSCR/L 2020K12	20	20	125	24	25	FTX154512	NY15X	USC12	RSM6	NY3	1204 . .	
SSSCR/L 2525M12	25	25	150	24	32							
SSSCR/L 3225P12	32	25	170	24	32							

SSDC N

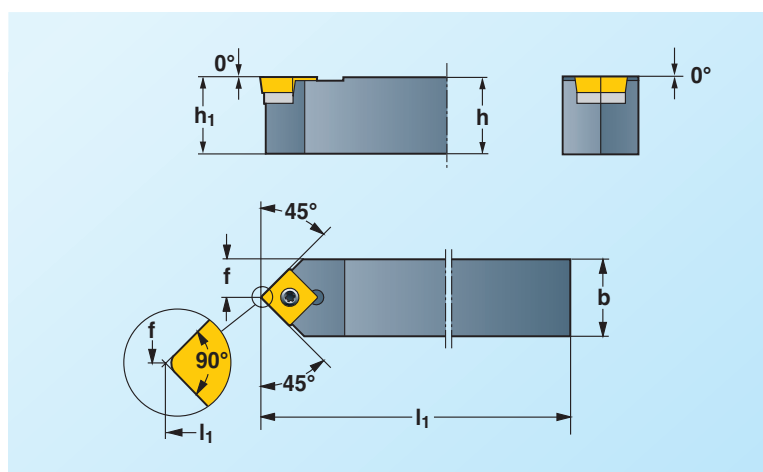
Recommendations
Empfehlungen
Rekommendationer

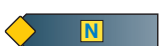
Page: Seite: Sida:

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S



	$h=h_1$	b	l_1	l_2	f		 torx				SCMW * SCMT SCGT 	Page: Seite: Sida: B143-B146
SSDCN 1212F09	12	12	80	—	6	FTX154010	NY15X	—	—	—	09T3 . .	
SSDCN 1616H09	16	16	100	—	8	FTX153512	NY15X	USC09	RSM5T	NY2.5		
SSDCN 2020K12	20	20	125	—	10							
SSDCN 2525M12	25	25	150	—	12,5	FTX154512	NY15X	USC12	RSM6	NY3	1204 . .	
SSDCN 3225P12	32	25	170	—	12,5							

* B170



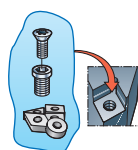
Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite:
Val av skärgeometri, sid:

B22-B26

Ordering example:

Bestellbeispiel: **SSSCR 1616H09**

Beställningsexempel:



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Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

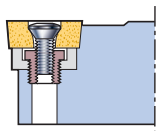
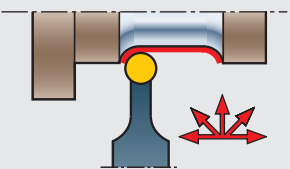
Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

SRDC N

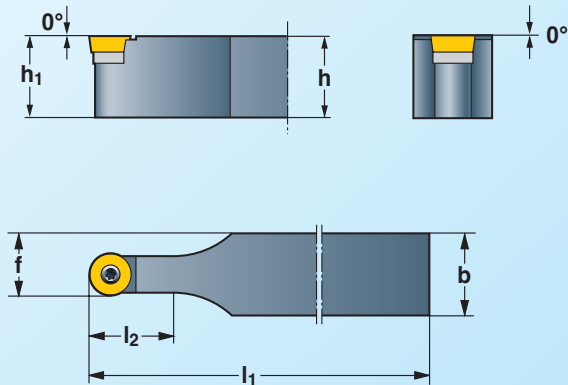
Recommendations
Empfehlungen
Rekomendationer

Page: Seite: Sida:

B9-B11, B15



S



		$h=h_1$	b	l_1	l_2	f		 torx				RCMT * RCGT RCXT 	Page: Seite: Sida: B143-B146
SRDCN 1212F06 SRDCN 1616H06 SRDCN 2020K06 SRDCN 2525M06		12 16 20 25	12 16 20 25	80 100 125 150	10 12 14 16	9 11 13 15,5	FTX072507	NY7X	—	—	—	0602M0	
SRDCN 1616H08 SRDCN 2020K08 SRDCN 2525M08		16 20 25	16 20 25	100 125 150	16 18 20	12 14 16,5	FTX093008	NY9X	—	—	—	0803M0	
SRDCN 1616H10 SRDCN 2020K10 SRDCN 2525M10		16 20 25	16 20 25	100 125 150	18 20 25	13 15 17,5	FTX153514	NY15X	URC10	RSM508	NY3.5	10T3M0	
SRDCN 2525M12 SRDCN 3225P12		25 32	25 25	150 170	25 25	18,5 18,5	FTX153514	NY15X	URC12	RSM508	NY3.5	1204M0	

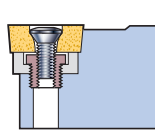
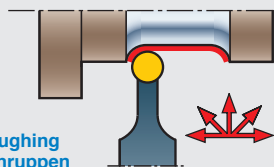
SRDC N M

Recommendations
Empfehlungen
Rekomendationer

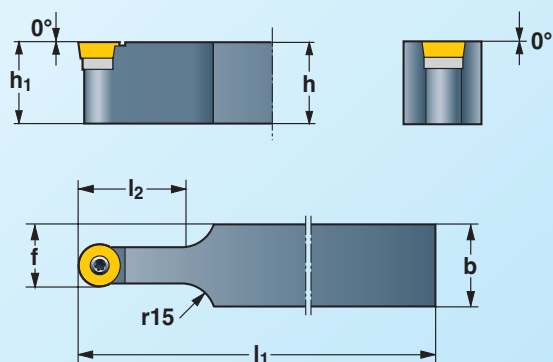
Page: Seite: Sida:

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Roughing
Schruppen
Grovsvärning



S



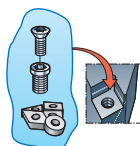
		$h=h_1$	b	l_1	l_2	f						RCMX * RCMT 	Page: Seite: Sida: B143-B146
SRDCN 2525-12M SRDCN 3225-12M		25 32	25 25	150 170	28 28	18,5 18,5	URN1203	RS61K	D61	F6S12	NY3	RCMX 120400	
SRDCN 2525-16M SRDCN 3225-16M SRDCN 4032T16M		25 32 40	25 32 32	150 170 300	35 35 35	20,5 20,5 24	URN1604	RS62	D62	F6S16F	NY3	RCMX 160600 RCMT 1606M0	
SRDCN 3225-20M SRDCN 4032T20M		32 40	25 32	170 300	40 40	22,5 26	URN2004	RS64	D64	F6S20F	NY4	RCMX 200600 RCMT 2006M0	

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Selection of cutting geometry page:
Wahl der Schneidgeometrie, Seite:
Val av skärgeometri, sid:

B22-B26



Spare parts shown in the coloured columns are supplied assembled in each tool.

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Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.

Ordering example:

Bestellbeispiel: **SRSCL 2020K08**

Beställningsexempel:

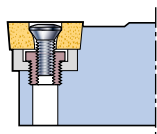


SRDC R/LM

Recommendations
Empfehlungen
Rekomendationer

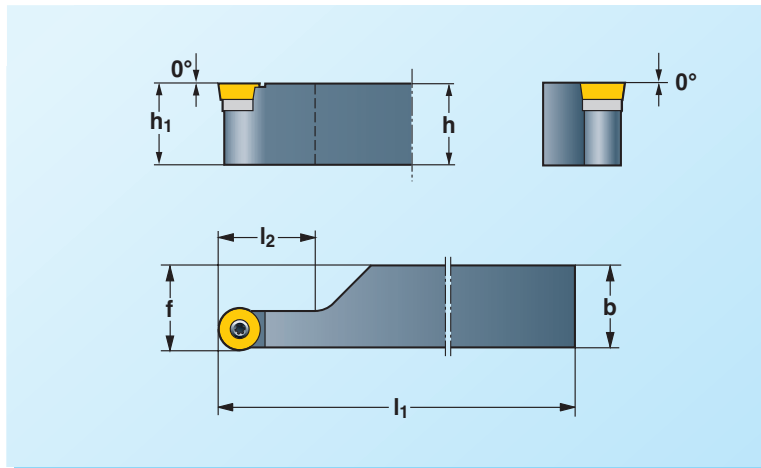
Page: Seite: Sida:

B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



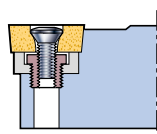
	$h=h_1$	b	l_1	l_2	f		 torx				RCMT * RCGT RCXT	 	Page: Seite: Sida: B143-B146
SRDCR/L 2020K06 M SRDCR/L 2525M06 M SRDCR/L 3225P06 M	20 25 32	20 25 25	125 150 170	20 20 20	20,15 25,15 25,15	FTX072507	NY7X	—	—	—	0602M0		
SRDCR/L 2020K08 M SRDCR/L 2525M08 M SRDCR/L 3225P08 M	20 25 32	20 25 25	125 150 170	20 20 20	20,3 25,3 25,3	FTX093008	NY9X	—	—	—	0803M0		

SRSC R/L

Recommendations
Empfehlungen
Rekomendationer

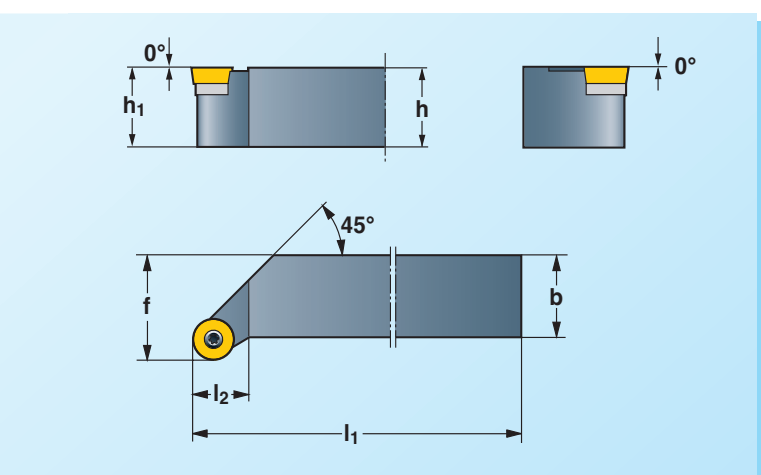
Page: Seite: Sida:

B9-B11, B15



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



	$h=h_1$	b	l_1	l_2	f		 torx				RCMT * RCGT RCXT	 	Page: Seite: Sida: B143-B146
SRSCR/L 1212F06 SRSCR/L 1616H06 SRSCR/L 2020K06 SRSCR/L 2525M06	12 16 20 25	12 16 20 25	80 100 125 150	10 12 14 16	16 20 25 32	FTX072507	NY7X	—	—	—	0602M0		
SRSCR/L 1616H08 SRSCR/L 2020K08 SRSCR/L 2525M08	16 20 25	16 20 25	100 125 150	14 16 18	20 25 32	FTX093008	NY9X	—	—	—	0803M0		
SRSCR/L 1616H10 SRSCR/L 2020K10 SRSCR/L 2525M10	16 20 25	16 20 25	100 125 150	16 18 20	20 25 32	FTX153514	NY15X	URC10	RSM508	NY3.5	10T3M0		
SRSCR/L 2525M12 SRSCR/L 3225P12	25 32	25 25	150 170	25 25	32 32	FTX153514	NY15X	URC12	RSM508	NY3.5	1204M0		

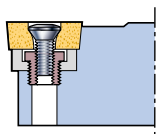
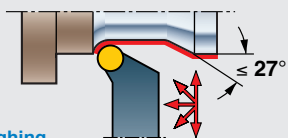
SRSC R/L M

Recommendations
Empfehlungen
Rekommendationer

Page: Seite: Sida:

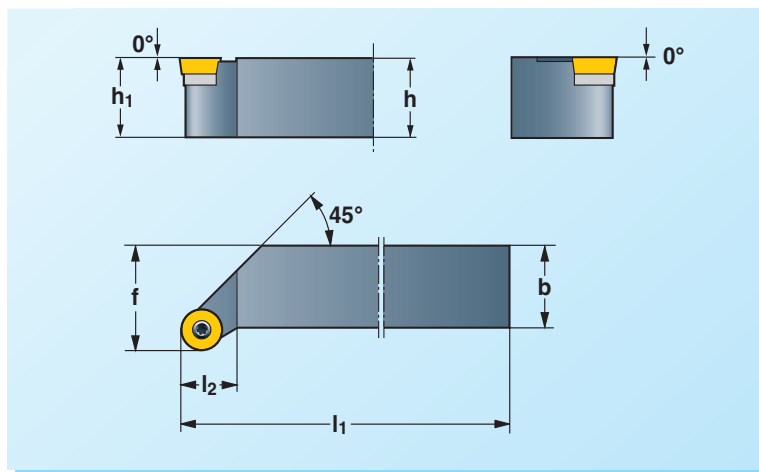
B9-B11, B15

Roughing
Schruppen
Grovsvarvning



S

The drawing shows right-hand version. Left-hand version reversed.
Die Zeichnung zeigt Rechtsausführung. Linksausführung umgekehrt.
Ritningen visar högerutförande. Vänsterutförande spegelvänt.



	h=h ₁	b	l ₁	l ₂	f						RCMX RCMT 	Page: Seite: Sida: B143-B146
SRSCR/L 2525-12M	25	25	150	18	32	URN1203	RS61K	D61	F6S12	NY3	RCMX 120400 RCMT 1204MO	
SRSCR/L 3225-12M	32	25	170	18	32							
SRSCR/L 3225-16M	32	25	170	20	32	URN1604	RS62	D62	F6S16F	NY3	RCMX 160600 RCMT 1606MO	
SRSCR/L 4032-16M	40	32	200	20	40							
SRSCR/L 3225-20M	32	25	170	25	32	URN2004	RS64	D64	F6S20F	NY4	RCMX 200600 RCMT 2006MO	
SRSCR/L 4032-20M	40	32	200	25	40							

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Selection of cutting geometry page:



Wahl der Schneidgeometrie, Seite:

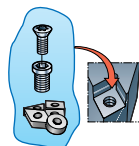
Val av skärgeometri, sid:

B22-B26

Ordering example:

Bestellbeispiel: **SRSC L 2525-12M**

Beställningsexempel:



Spare parts shown in the coloured columns are supplied assembled in each tool.

Die in den farbigen Spalten aufgeführten Ersatzteile sind in den Werkzeugen montiert.

Reservdelar i de färgade kolumnerna ingår monterade i varje verktyg.